







2K Solid Topcoat

Vehicolor 2K Solid Topcoat is a high-performance two-component paint system specially formulated for professional vehicle refinishing, offering customizable color solutions and delivering a brilliant high-gloss finish with exceptional durability. This advanced formula provides outstanding weather resistance, chemical resistance, and long-lasting color retention.

PROCESS

	Substrates	Vehicolor 2K Solid Topcoat can be applied over properly prepared old finishes, 1K Filling Putties, 2K Fillers, 1K Primers, and 2K Primers. The surface should be clean and free of traces of sanding dust and grease.															
	Mixing ratio	<table border="1"><tr><td>2K Solid Topcoat</td><td>•</td><td>Hardener</td><td>•</td><td>Thinner</td></tr><tr><td>2</td><td></td><td>1</td><td></td><td>10-20%</td></tr></table>	2K Solid Topcoat	•	Hardener	•	Thinner	2		1		10-20%					
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	Pot life	With hardener, 3 hours at 23°C															
	Spray gun tips	Spray gun: 1.2-1.3 mm Conventional: 3.0-3.5 bar/45-50 psi inlet HVLP: 2 bar/26-30 psi inlet															
	Spray method	Application Viscosity: 16-18 seconds – DIN Cup 4 at 23°C Coats & Thickness: 2-3 coats, total 40-60um Flash-Off Time: At 23°C, 5-10 minutes between coats															
	Drying time	<table border="1"><tr><th>Temperature</th><th>Dust Free</th><th>Dry to Polish</th></tr><tr><td>15°C</td><td>50 minutes</td><td>12 hours</td></tr><tr><td>23°C</td><td>30-40 minutes</td><td>6-8 hours</td></tr><tr><td>60°C</td><td>10 minutes</td><td>30 minutes</td></tr></table>	Temperature	Dust Free	Dry to Polish	15°C	50 minutes	12 hours	23°C	30-40 minutes	6-8 hours	60°C	10 minutes	30 minutes			
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NOTE

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.
4. 2 years in unopened containers when stored in cool, dry conditions.