BPO System Body Filler

Vehicolor BPO System Body Filler is a versatile two-component filler designed for automotive body panel repairs. It offers excellent mixing, easy application, and strong adhesion across various metal surfaces. With fast drying, smooth spreading, and a balanced hardness-flexibility ratio, it ensures minimal shrinkage, easy sanding, and a dense, crack-resistant finish under both high and low temperatures.

Substrates: Steel panel, galvanized panel, iron panel, aluminum panel, fiberglass.

PROCESS

	Substrates	Steel panel, galvanized panel, iron panel, aluminum panel, fiberglass.
	Mixing ratio (Weight)	Body Filler . Hardener 2
	Layer Thickness	Putty can be applied in several thin coats. After each of them the product should cure. Do not extend thickness of 5 mm.
A B	Pot life	2-4 minutes at 25°C.
	Application	Clean the surface of oil, rust, old paint, and moisture. Make sure it is dry and clean before applying the putty. Mix the putty with hardener at a 100:2 ratio until the color is even. Use it within the working time; otherwise, it will harden and become unusable. Apply the mixed putty to the repair area. It's recommended to apply a rough base layer first, then a thin finishing layer to reduce pinholes. After full curing, sand the putty surface to the desired finish.

Vehicolor ____

Drying time	20-30 minutes at 25°C.
Sanding	Coarse sanding (dry): P80-P120. Finishing sanding (dry): P120-P320.

NOTE

- 1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)

- 2. Observe the precautionary notices displayed on the container.
 3. Good ventilation must be provided in the working environment.
 4. 1 year in unopened containers when stored in cool, dry conditions.