Polyester Putty

Vehicolor Polyester Putty is a two-component filler specially formulated for the repair of automotive body panels. It offers excellent mixing and application properties, achieving the right balance between hardness and flexibility. Once cured, the putty provides soft sanding characteristics, allowing for easy shaping and smooth surface preparation.

PROCESS

	Substrates	Steel panel, iron panel, aluminum panel, fiberglass, wood surface.
	Mixing ratio (Weight)	Polyester Putty 100 Hardener 2
	Layer Thickness	Putty can be applied in several thin coats. After each of them the product should cure. Do not extend thickness of 5 mm.
A B	Pot life	2-7 minutes at 25°C.
	Application	Clean the surface of oil, rust, old paint, and moisture. Make sure it is dry and clean before applying the putty. Mix the putty with hardener at a 100:2 ratio until the color is even. Use it within the working time; otherwise, it will harden and become unusable. Apply the mixed putty to the repair area. It's recommended to apply a rough base layer first, then a thin finishing layer to reduce pinholes. After full curing, sand the putty surface to the desired finish.

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Drying time	30-40 minutes at 25°C.
Sanding	Coarse sanding (dry): P80-P120. Finishing sanding (dry): P120-P320.

NOTE

- 1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)

- 2. Observe the precautionary notices displayed on the container.
 3. Good ventilation must be provided in the working environment.
 4. 1 year in unopened containers when stored in cool, dry conditions.