







1K Primer

Vehicolor 1K Primer is a fast-drying, nitrocellulose-based primer formulated with a specialized resin blend, ideal for automotive surface repair. It's specifically designed for quick fixes, offering excellent performance in filling minor imperfections, fine scratches, and surface blemishes.

PROCESS

	Substrates	Vehicolor 1K Primer can be applied over existing finishes and polyester putty. The surface should be thoroughly degreased prior to painting.		
	Mixing ratio (Weight)		1K Primer	Thinner
			1	1
	Spray gun tips	Spray gun: 1.7-1.8 mm Conventional: 3.0-3.5 bar/45-50 psi inlet HVL: 2 bar/30 psi inlet		
	Spray method	Application Viscosity: 16-18 seconds – DIN Cup 4 at 23°C Coats & Thickness: 2-3 coats, total 35-40um Flash-Off Time: At 23°C, 5-10 minutes between coats		
	Drying time	45 minutes at 15°C 30 minutes at 23°C		
	Sanding	Wet sanding: P600~P800 Machine dry sanding: P400-P500		

NOTE

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.
4. 2 years in unopened containers when stored in cool, dry conditions.