








2K Primer

Vehicolor 2K Primer is a high-performance, two-component polyurethane primer designed for professional automotive refinishing. It offers excellent leveling, easy sanding, while ensuring strong adhesion for flawless topcoat results.

PROCESS

	Substrates	Vehicolor 2K Primer can be applied over 2K putties, 2K Epoxy Primers, 2K Wash Primers, 1K Etch Primers, original factory primers, and well-sanded old finishes in solid condition. To reach optimum performances, the surface should be properly sanded, cleaned, and degreased.					
	Mixing ratio	(Volume)	2K Primer 3	:	Hardener 1	:	Thinner 1-1.5
		(Weight)	4		1		1-1.5
	Pot life	With hardener, 30 minutes at 23°C					
	Spray gun tips	Spray gun: 1.7-1.8 mm Conventional: 3.0-3.5 bar/45-50 psi inlet HVLP: 2 bar/30 psi inlet					
	Spray method	Application Viscosity: 16-18 seconds – DIN Cup 4 at 23°C Coats & Thickness: 2-3 coats, total 40-60um Flash-Off Time: At 23°C, 5-10 minutes between coats					
	Drying time	3 hours at 15°C 1 hours at 30°C 30 minutes at 60°C					
	Sanding	Machine dry sanding: P320-P400/P500 Manual wet sanding: P800 or P1000					

NOTE

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.
4. 2 years in unopened containers when stored in cool, dry conditions