







HS Clearcoat

Vehicolor HS Clearcoat is a premium two-component high-solids clearcoat that delivers an exceptional high-gloss finish with superior build characteristics, offering outstanding chemical resistance and long-lasting protection for both full vehicle refinishing and spot repairs.

PROCESS

	Substrates	Vehicolor HS Clearcoat can be applied over solvent-based basecoat and properly prepared paint work in good conditions.															
	Mixing ratio	<table><tr><td>HS Clearcoat</td><td>:</td><td>Hardener</td><td>:</td><td>Thinner</td></tr><tr><td>2</td><td></td><td>1</td><td></td><td>10-20%</td></tr></table>				HS Clearcoat	:	Hardener	:	Thinner	2		1		10-20%		
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	Pot life	With hardener, 3 hours at 23°C															
	Spray gun tips	Spray gun: 1.3 mm Conventional: 3.0-3.5 bar/45-50 psi inlet HVLP: 2 bar/26-30 psi inlet															
	Spray method	Application Viscosity: 16-18 seconds – DIN Cup 4 at 23°C Coats & Thickness: 2-3 coats, total 40-60um Flash-Off Time: At 23°C, 5-10 minutes between coats															
	Drying time	<table><tr><td>Temperature</td><td>Dust Free</td><td>Dry to Polish</td></tr><tr><td>15°C</td><td>50 minutes</td><td>12 hours</td></tr><tr><td>23°C</td><td>30-40 minutes</td><td>6-8 hours</td></tr><tr><td>60°C</td><td>10 minutes</td><td>30 minutes</td></tr></table>				Temperature	Dust Free	Dry to Polish	15°C	50 minutes	12 hours	23°C	30-40 minutes	6-8 hours	60°C	10 minutes	30 minutes
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NOTE

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.
4. 2 years in unopened containers when stored in cool, dry conditions.