







High Performance Clearcoat

Vehicolor High Performance Clearcoat is a top-quality, two-component high-solids clearcoat designed to provide a deep, high-gloss finish with excellent coverage and durability. It offers superior chemical resistance and long-term protection, making it ideal for both complete resprays and spot repairs.

PROCESS

	Substrates	Vehicolor High Performance Clearcoat can be applied over solvent-based basecoat and properly prepared paint work in good conditions.														
	Mixing ratio	<table><tr><td>HS Clearcoat</td><td>:</td><td>Hardener</td><td>:</td><td>Thinner</td></tr><tr><td>2</td><td></td><td>1</td><td></td><td>10-20%</td></tr></table>	HS Clearcoat	:	Hardener	:	Thinner	2		1		10-20%				
HS Clearcoat	:	Hardener	:	Thinner												
2		1		10-20%												
	Pot life	With hardener, 3 hours at 23°C														
	Spray gun tips	Spray gun: 1.3 mm Conventional: 3.0-3.5 bar/45-50 psi inlet HVLP: 2 bar/26-30 psi inlet														
	Spray method	Application Viscosity: 16-18 seconds – DIN Cup 4 at 23°C Coats & Thickness: 2-3 coats, total 40-60um Flash-Off Time: At 23°C, 5-10 minutes between coats														
	Drying time	<table><tr><td>Temperature</td><td>Dust Free</td><td>Dry to Polish</td></tr><tr><td>15°C</td><td>50 minutes</td><td>12 hours</td></tr><tr><td>23°C</td><td>30-40 minutes</td><td>6-8 hours</td></tr><tr><td>30°C</td><td>10 minutes</td><td>30 minutes</td></tr></table>	Temperature	Dust Free	Dry to Polish	15°C	50 minutes	12 hours	23°C	30-40 minutes	6-8 hours	30°C	10 minutes	30 minutes		
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NOTE

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.
4. 2 years in unopened containers when stored in cool, dry conditions.