

Ultra-Fast Dry Clearcoat

Vehicolor Ultra-Fast Dry Clearcoat is a high-performance acrylic clearcoat engineered for lightning-fast drying and outstanding surface gloss. Its advanced formulation reduces booth occupancy time, increases throughput, and minimizes material waste, making it ideal for high-efficiency body shops seeking premium results with reduced operating costs.

PROCESS

	Substrates	Vehicolor Ultra-Fast Dry Clearcoat can be applied over solvent-based basecoat and properly prepared paint work in good conditions.														
	Mixing ratio	<table><tr><td>Ultra-Fast Dry Clearcoat</td><td>:</td><td>Hardener</td></tr><tr><td>2</td><td>:</td><td>1</td></tr></table>			Ultra-Fast Dry Clearcoat	:	Hardener	2	:	1						
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	Pot life	With hardener, 1 hours at 23°C														
	Spray gun tips	Spray gun: 1.3 mm Conventional: 3.0-3.5 bar/45-50 psi inlet HVLP: 2 bar/26-30 psi inlet														
	Spray method	Application Viscosity: 16-18 seconds – DIN Cup 4 at 23°C Coats & Thickness: 2-3 coats, total 40-60um Flash-Off Time: At 23°C, 3-4 minutes between coats														
	Drying time	<table><tr><td>Temperature</td><td>Dust Free</td><td>Dry to Polish</td></tr><tr><td>15°C</td><td>25 minutes</td><td>60 minutes</td></tr><tr><td>23°C</td><td>20 minutes</td><td>45 minutes</td></tr><tr><td>30°C</td><td>15 minutes</td><td>30 minutes</td></tr></table>			Temperature	Dust Free	Dry to Polish	15°C	25 minutes	60 minutes	23°C	20 minutes	45 minutes	30°C	15 minutes	30 minutes
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NOTE

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.
4. 2 years in unopened containers when stored in cool, dry conditions.