







MS Clearcoat

Vehicolor MS Clearcoat is a 2K medium solid acrylic clearcoat especially formulated for applying over 1K basecoats. It gives high gloss, high durability and very good final finish.

PROCESS

	Substrates	Vehicolor MS Clearcoat can be applied over solvent-based basecoat and properly prepared paint work in good conditions.		
	Mixing ratio	MS Clearcoat	:	Hardener
		2	:	1
	Pot life	With hardener, 3 hours at 23°C		
	Spray gun tips	Spray gun: 1.3 mm Conventional: 3.0-3.5 bar/45-50 psi inlet HVLP: 2 bar/26-30 psi inlet		
	Spray method	Application Viscosity: 16-18 seconds – DIN Cup 4 at 23°C Coats & Thickness: 2-3 coats, total 40-60um Flash-Off Time: At 23°C, 5-10 minutes between coats		
	Drying time	Temperature	Dust Free	Dry to Polish
		15°C	50 minutes	12 hours
		23°C	30-40 minutes	6-8 hours
		60°C	10 minutes	30 minutes

NOTE

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS)
2. Observe the precautionary notices displayed on the container.
3. Good ventilation must be provided in the working environment.
4. 2 years in unopened containers when stored in cool, dry conditions.